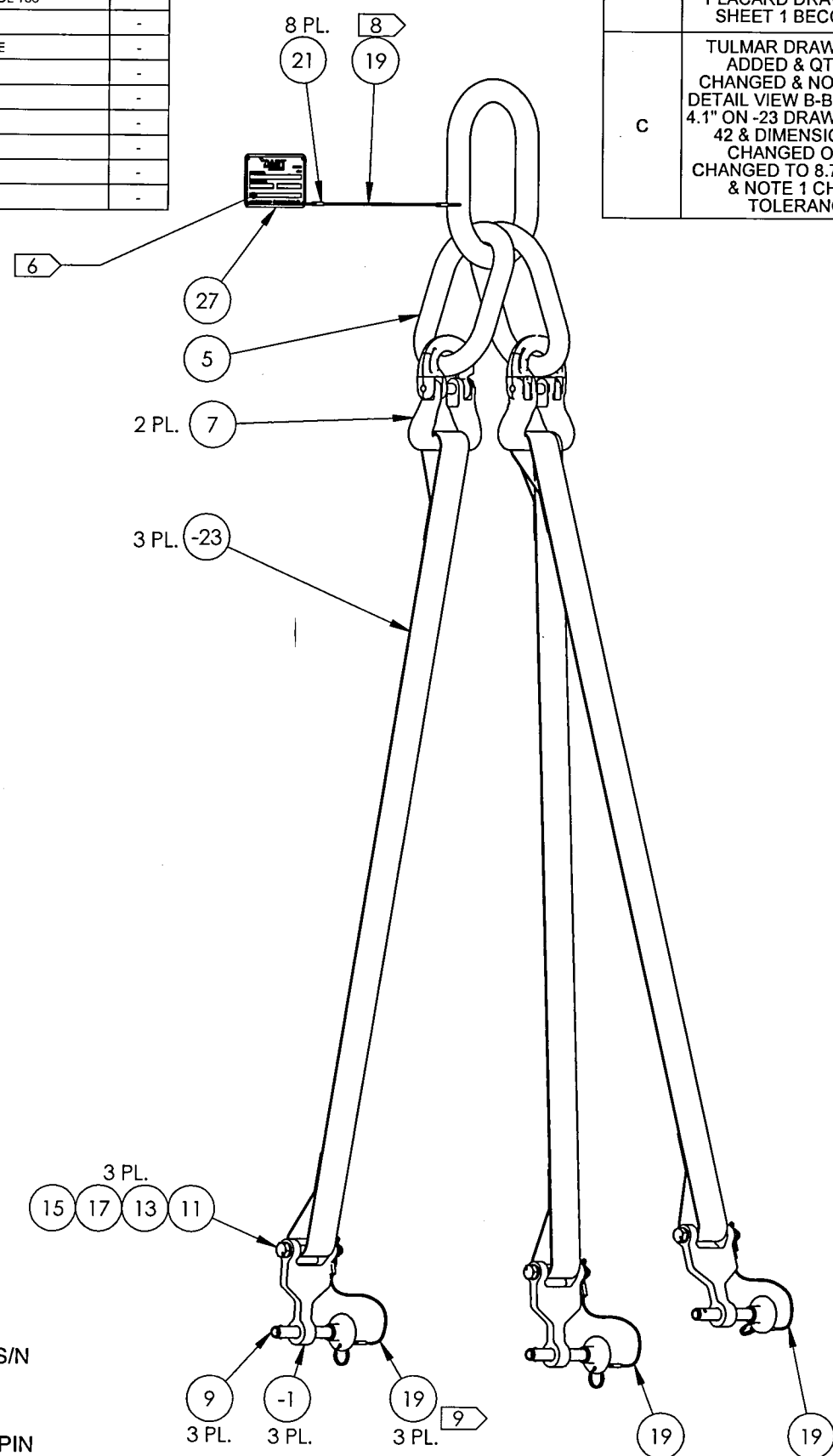


| ITEM # | QTY | PART # | TITLE | PG |
|--------|-----|---------------------------------------|--|----|
| -1 | 3 | RBEM623U1002102-1 | LIFTING CLEVIS | 2 |
| -23 | 3 | RBEM623U1002102-23 | STRAP ASSY | 3 |
| 27 | 1 | RB41011 | DART PLACARD | - |
| 5 | 1 | McMaster#7163T12 | OBLONG LINK W/COUPLINGS LINKS 7/8" GRADE 100 | - |
| 7 | 3 | PEWAG#CARW 10 OR CROSBY S-237#1020695 | SLING CONNECTOR | - |
| 9 | 3 | McMaster#90985A335 | QUICK RELEASE PIN 7/16" x 2-1/2" USABLE | - |
| 11 | 3 | SPENCER AIRCRAFT# AN5-27 | HEX HEAD CAP SCREW | - |
| 13 | 6 | SPENCER AIRCRAFT# AN960-516 | FLAT WASHER | - |
| 15 | 3 | SPENCER AIRCRAFT# AN310-5 | CASTLE NUT | - |
| 17 | 3 | McMaster#98338A175 | COTTER PIN 1/8" x 3/4" | - |
| 19 | A/R | CARR LANE#CL-2-C | NYLON COATED WIRE 1/16" | - |
| 21 | 8 | McMaster#3896T31 | FERRULE 1/16" DIA. x 3/8" | - |


| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|--|--------|----------|-----|----------|
| 1 | RELEASE FOR PRODUCTION | - | 1/7/2016 | RJC | JAG |
| B | ITEM# -23 ASSY ADDED, MATERIAL SPECIFICATION ADDED TO ITEM# -3, TEMPLATE UPDATED, ITEM# -25 ADDED, WEIGHT TEST DRAWING ADDED ON SHEET 7, PLACARD DRAWING ADDED ON SHEET 6, NOTE 3 ON SHEET 1 BECOME NOTE 7 AND TYPO CORRECTED | 17-702 | 17.10.06 | VM | WM |
| C | TULMAR DRAWING'S MARKUPS ADDED; TULMAR P/N ADDED & QTY OF -25 CHANGED TO 4 & NOTE 10 CHANGED & NOTE 11 ADDED & SECTION A-A ADDED & DETAIL VIEW B-B ADDED & LENGTH OF -25 INCREASE TO 4.1" ON -23 DRAWING, DIMENSION OF 44.9 DECREASE TO 42 & DIMENSION OF .06 CHANGED TO .05 & NOTE 1 CHANGED ON -3 DRAWING, DIMENSION OF 12.5 CHANGED TO 8.75 & DIMENSION OF .2 CHANGED TO .05 & NOTE 1 CHANGED ON -25 DRAWING, TULMAR TOLERANCE ADDED, -26 DRAWING ADDED | 17-756 | 17.11.22 | VM | WM |

RBEM623U1002102 SWASHPLATE SLING

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: ENGRAVE "SWL 75 LBS, LOAD TESTED 90 LBS" & P/N & S/N WHERE INDICATED
 - 7) REF. AIRBUS T/N M632U1002102
 - 8) ATTACH ITEM# 19 LANYARD TO ITEM# 5 AND ITEM #27 DART PLACARD
 - 9) ATTACH ITEM# 19 LANYARD TO -17 COTTER PIN AND -9 QUICK RELEASE PIN



SEE ATTACHED DEVIATION



DART
AEROSPACE

Hawkesbury, Ontario, Canada

TITLE

SWASHPLATE SLING

DWG NO.

RBEM623U1002102

REV

C

DESIGN BY:

VM 10/6/2017

DRAWN BY:

VM 11/28/2017

CHECKED:

WM 11/28/2017

MFG. APPR:

DP 11/29/2017

APPROVED:

WM 11/29/2017

DATE:

11/28/2017

SCALE:

NTS

WEIGHT:

N/A

SHEET 1 OF 7

1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

3. DIMENSIONAL LIMITS APPLY AFTER PLATING

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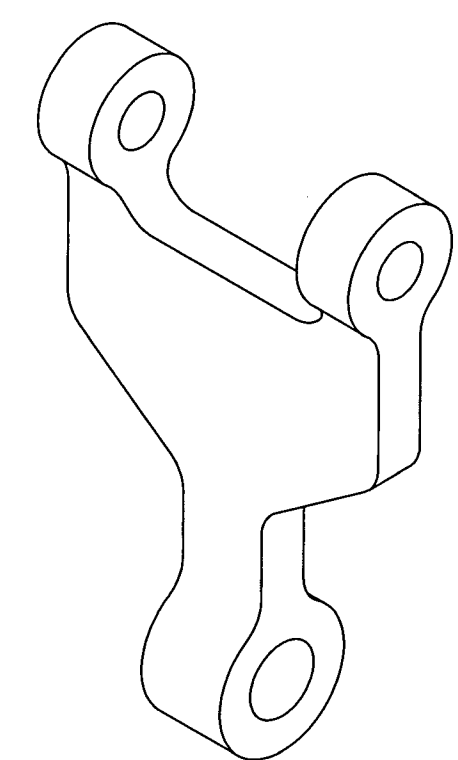
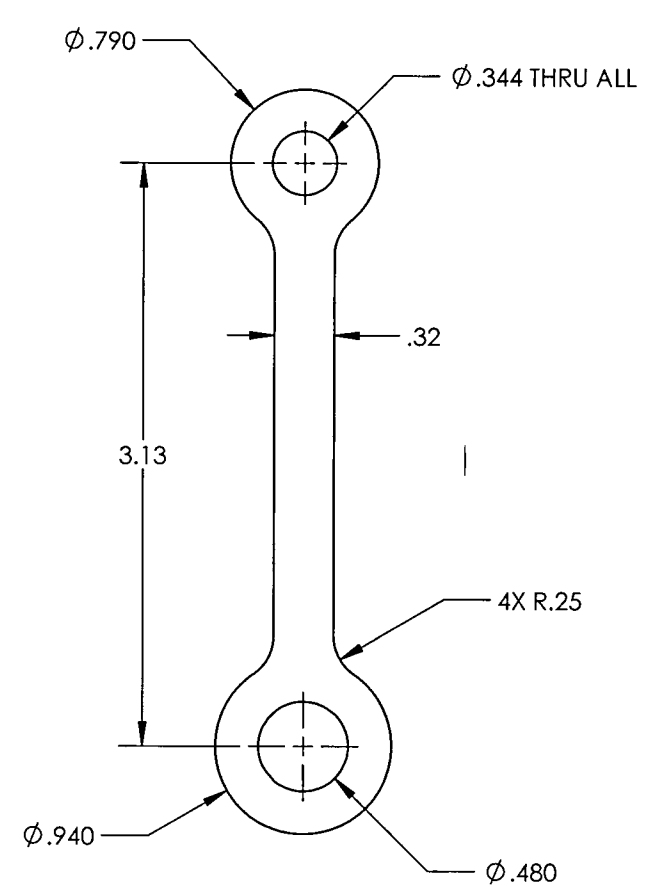
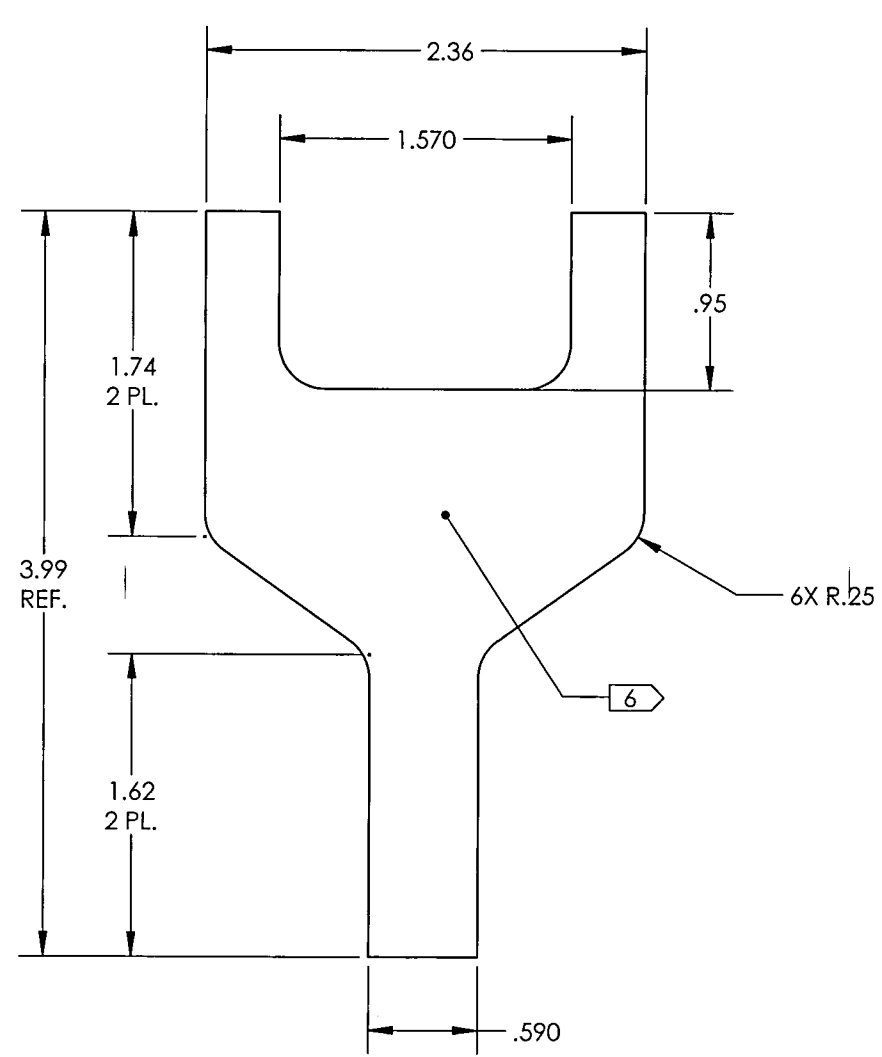
8 7 6 5 4 3 2 1

D

C

B

A



D

C


B

A

RBEM623U1002102-1 LIFTING CLEVIS

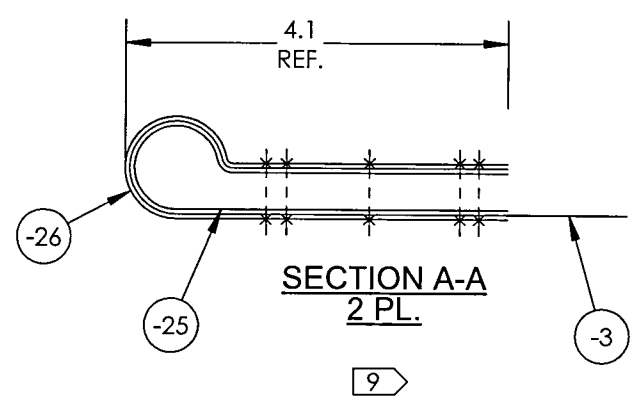
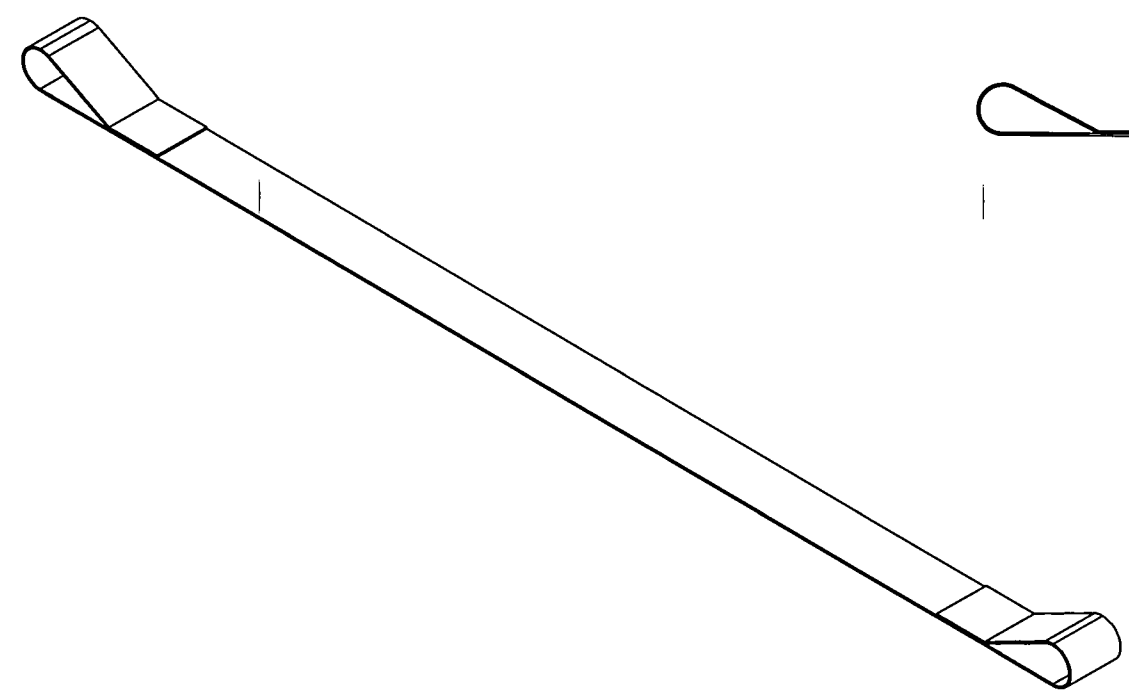
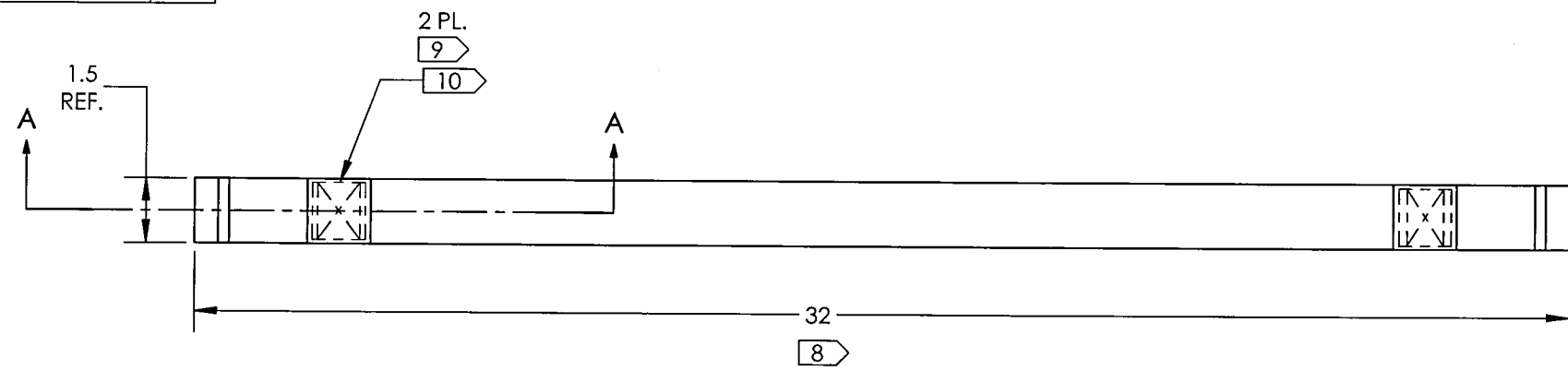
- NOTES:
- 1) MATERIAL: AISI 1018/1020 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: POWDER COAT YELLOW PROTECH# HS112Y12
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: INK STAMP P/N

SEE ATTACHED DEVIATION

| | | | |
|--|---------------|--|-----------|
|  Hawkesbury, Ontario, Canada | | | |
| TITLE LIFTING CLEVIS | | | |
| DWG NO. RBEM623U1002102-1 | | | REV C |
| DESIGN BY: | VM 10/6/2017 | .XXX ± .005 FRACTIONS ± 1/8 | |
| DRAWN BY: | VM 11/28/2017 | XX ± .01 ANGLES ± 5° | |
| CHECKED: | WM 11/28/2017 | X ± .1 SURFACES = 125 | |
| MFG. APPR: | DP 11/29/2017 | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | |
| APPROVED: | WM 11/29/2017 | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DATE: | 11/28/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE: | NTS | WEIGHT: | 0.485 LBS |
| | | SHEET 2 OF 7 | |
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8 7 6 5 4 3 2 1

| ITEM # | QTY | PART # | TITLE | PG |
|--------|-----|--------------------|----------------------------|----|
| -3 | 1 | RBEM623U1002102-3 | STRAP | 4 |
| -25 | 2 | RBEM623U1002102-25 | WEB SLING PROTECTORS INNER | 5 |
| -26 | 2 | RBEM623U1002102-26 | WEB SLING PROTECTORS OUTER | 6 |



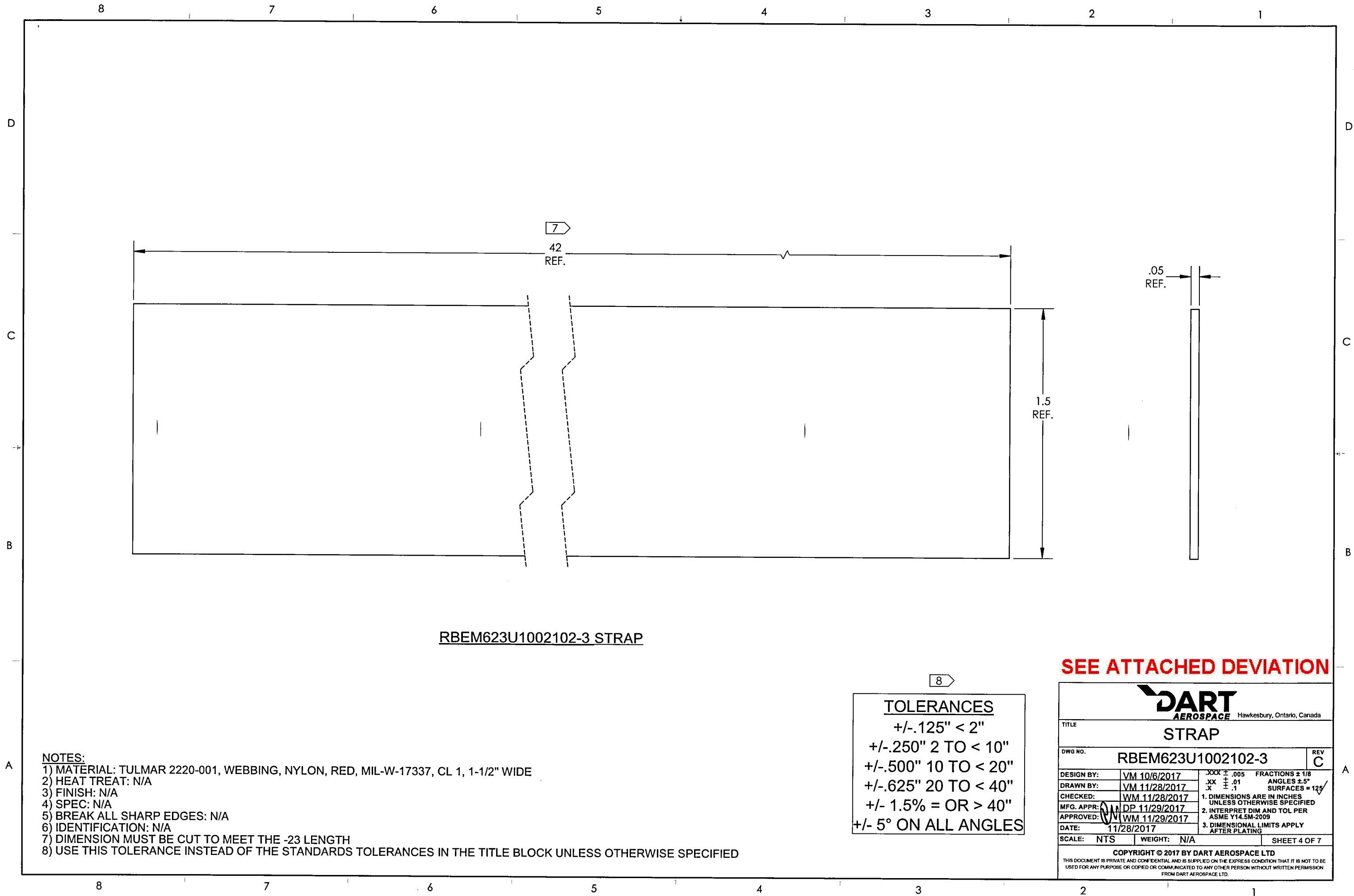
| TOLERANCES |
|-----------------------|
| +/- .125" < 2" |
| +/- .250" 2 TO < 10" |
| +/- .500" 10 TO < 20" |
| +/- .625" 20 TO < 40" |
| +/- 1.5% = OR > 40" |
| +/- 5° ON ALL ANGLES |

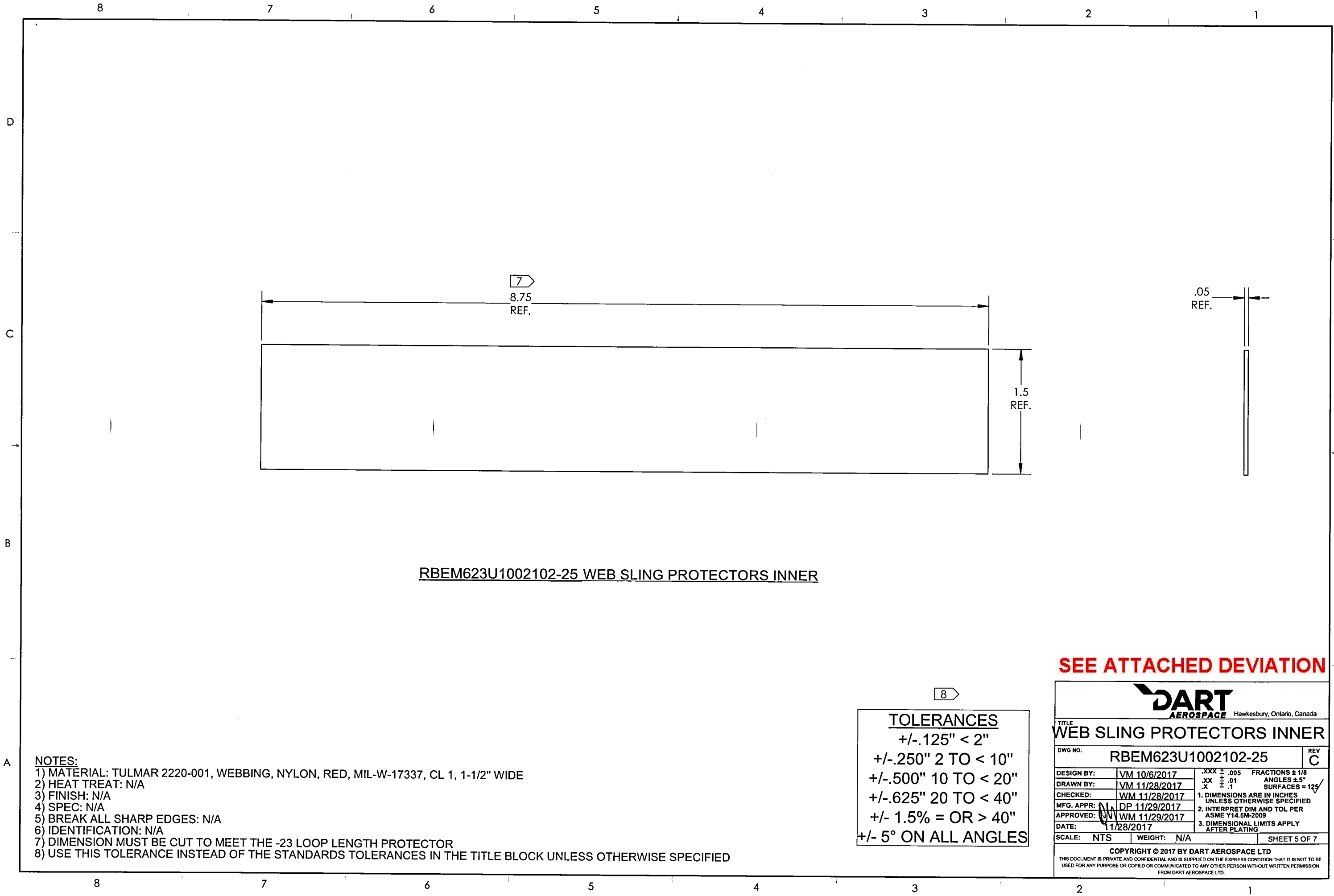
SEE ATTACHED DEVIATION

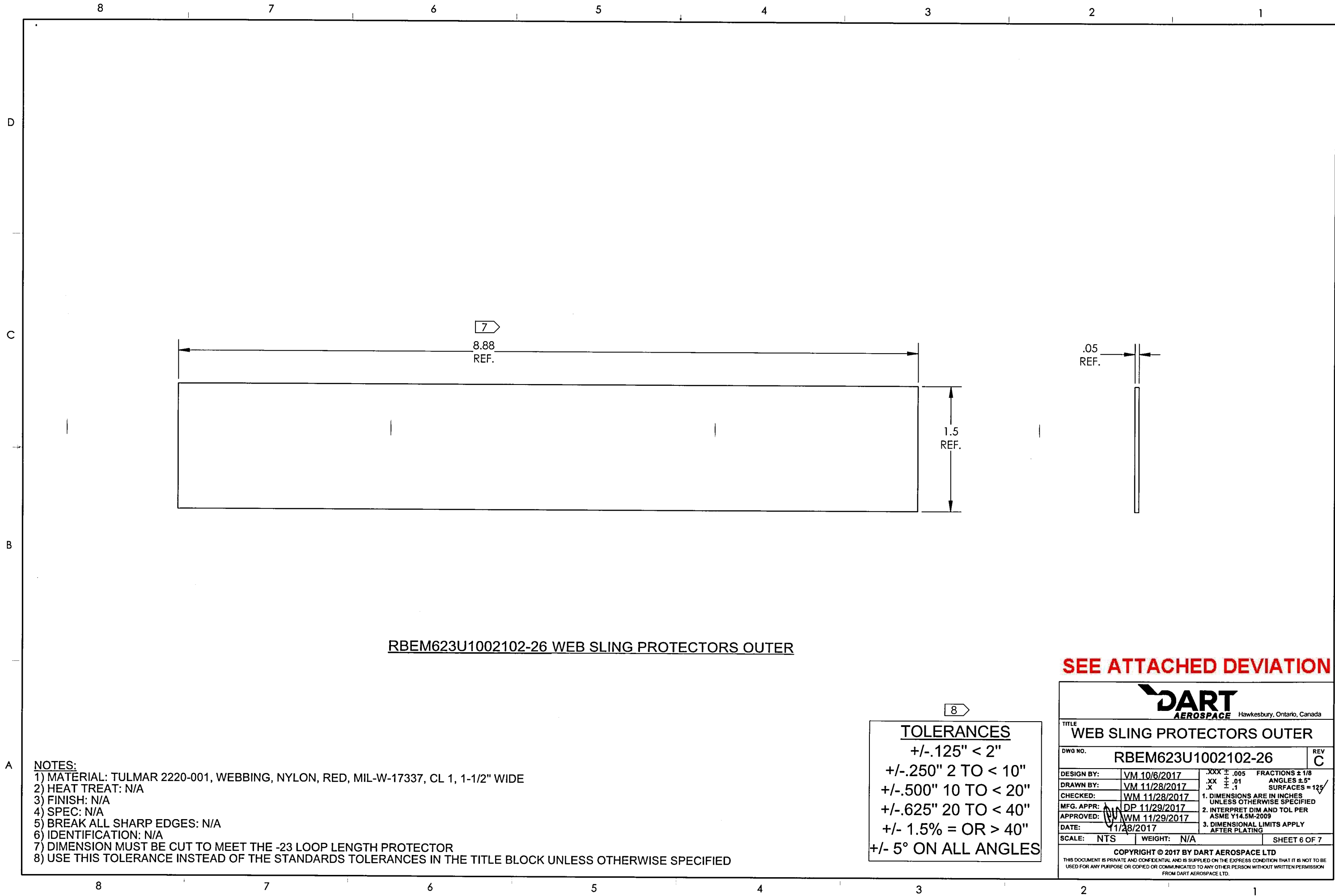
- NOTES:
- 1) MATERIAL: RBEM623U1002102-23 STRAP ASSY SUPPLIED BY TULMAR 87345-001
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) SAFETY CERTIFICATE REQUIRED FOR SWL OF 75 LBS
 - 8) FINAL LENGTH OF SEWN STRAP
 - 9) USE TULMAR 2544, THREAD, NYLON, RED, A-A-59826, TY2, CLA, SIZE F, FOR ALL SEWING
 - 10) 1-1/4 x 1-1/4 FLAG
 - 11) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK UNLESS OTHERWISE SPECIFIED

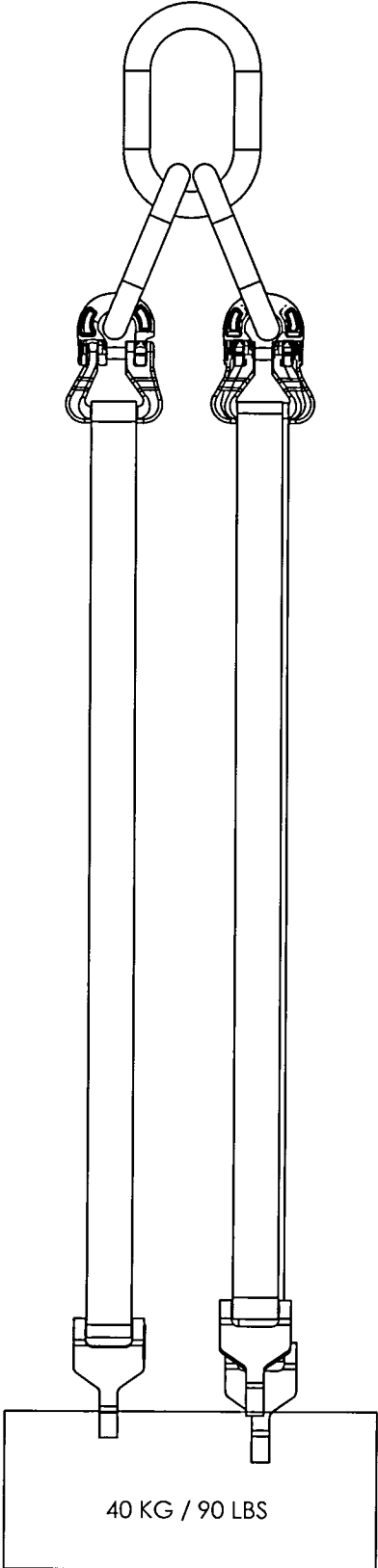
RBEM623U1002102-23 STRAP ASSY

| | |
|--|--|
| DART AEROSPACE Hawkesbury, Ontario, Canada | |
| TITLE STRAP ASSY | |
| DWG NO. RBEM623U1002102-23 | REV C |
| DESIGN BY: VM 10/6/2017 | XXX ± .005 FRACTIONS ± 1/8 |
| DRAWN BY: VM 11/28/2017 | XX ± .01 ANGLES ± 5° |
| CHECKED: WM 11/28/2017 | X ± .1 SURFACES = 125 |
| MFG. APPR: DP 11/29/2017 | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED |
| APPROVED: WM 11/29/2017 | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE: 11/28/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| SCALE: NTS | WEIGHT: N/A |
| SHEET 3 OF 7 | |
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INSPECTION & TESTING PROCEDURES FOR THE RBEM623U1002102, UPPER STOPS AND FAIRING SLING. THIS SLING IS DESIGNED FOR HOISTING AND INSTALLING/REMOVING THE H175 COWLING. THIS SLING ASSEMBLY SHOULD BE INSPECTED BEFORE EACH USE. REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED OF DAMAGE BEFORE USING!

- FIRST ARTICLE WEIGHT TEST
- 1. AFTER INSPECTION, PLACE SLING ASSEMBLY ON AN OVERHEAD LIFTING DEVICE. ATTACH SLING TO AN APPROPRIATE TEST WEIGHT TEST WEIGHT OF 40Kg / 90 LBS.
 - 2. LIFT WEIGHT FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, DISTORTION OR DAMAGED/FRAYED STRAPS.
 - 3. REMOVE WEIGHT AND RE-INSPECT SLING, CHECKING FOR STRESS CRACKS, BENDING, DISTORTIONS OR DAMAGED/FRAYED STRAPS.

INSPECTOR: _____
TESTER: _____
S.N.: _____
DATE: _____

SEE ATTACHED DEVIATION

| | | | |
|---|---------------|--|-----------------|
|  Hawkesbury, Ontario, Canada | | | |
| TITLE SWASHPLATE SLING | | | |
| DWG NO. RBEM623U1002102 | | | REV C |
| DESIGN BY: | VM 10/6/2017 | .XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 11/28/2017 | .XX ± .01 | ANGLES ± 5° |
| CHECKED: | WM 11/28/2017 | X ± .1 | SURFACES = 125 |
| MFG. APPR: | DP 11/29/2017 | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | |
| APPROVED: | WM 11/29/2017 | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DATE: | 11/28/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE: | NTS | WEIGHT: | N/A |
| | | SHEET 7 OF 7 | |
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DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|---|--------------------------------------|---|--------|------------------------------------|-------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|----------|-------------------------------------|--------------------------|-----------------|--------------------|--------------------------|--------------------------|------------------|------------------|--------------------------|--------------------------|---------|-----|--------------------------|--------------------------|---------------------|------------|--------------------------|--------------------------|---------------------|------------------|--------------------------|--------------------------|-----------------------|---------------|--------------------------|--------------------------|----------|---|--------------------------|-----------------|--------------------------|---------|--------------------------|-----------------------|--------------------------|--------|--------------------------|------------------------|--------------------------|-------|--------------------------|----------|--------------------------|------------|--------------------------|--------------------|--------------------------|---------------|---|--|--|--------------------------|------------------|--------------------------|--------|--------------------------|-----------|--------------------------|----------------------|--------------------------|-----------------------------------|--------------------------|---------------|--------------------------|-------------|--------------------------|---------------|--------------------------|---------------------------------|--------------------------|-------------|---|--------------------------|------------------|--------------------------|---------------|--------------------------|-------|--------------------------|------|--------------------------|--------------------|--------------------------|-----------------|--------------------------|---------|--------------------------|------------|--------------------------|--------------|--------------------------|-----------------------|---|--------------------------|------------------|--------------------------|--------------------|--------------------------|----------------------|--------------------------|----------------|--------------------------|-------------------|--------------------------|------------|--------------------------|---------|--------------------------|--------|--------------------------|---------|--------------------------|------------------|
| Work Order: _____ Part No. <u>RBEM623U1002102 Rev. C</u> NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube <input type="checkbox"/></td> <td style="border: none;">Cross tube <input type="checkbox"/></td> <td style="border: none;">Water Jet <input type="checkbox"/></td> <td style="border: none;">Engineering <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Machining <input type="checkbox"/></td> <td style="border: none;">Small Fab <input type="checkbox"/></td> <td style="border: none;">Prod. Eng. Coord. <input type="checkbox"/></td> <td style="border: none;">Quality <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Thermoforming <input type="checkbox"/></td> <td style="border: none;">Finishing <input type="checkbox"/></td> <td style="border: none;">Rec/Store/Packaging <input type="checkbox"/></td> <td style="border: none;">Other <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Large Fab <input type="checkbox"/></td> <td style="border: none;">Composite <input type="checkbox"/></td> <td style="border: none;">Supplier <input type="checkbox"/></td> <td style="border: none;"></td> </tr> </table> | | | | Skid-tube <input type="checkbox"/> | Cross tube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Skid-tube <input type="checkbox"/> | Cross tube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Date : _____ | Step #: _____ | QTY Effective : _____ | | MRB (QSI042) Approval May 4, 2018 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Description Work Order Deviation | | Disposition | | Completed By | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| McMaster Carr Cotter Pin 98338A175 must be replaced with MS24665-134 Cotter Pin | | - This deviation is acceptable. - The fit, form and function of the part will be as originally intended. | | Lead hand / Supervisor Approval Verification | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | QC / QA Coordinator Approval | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Root Cause | | FAULT CATEGORY | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table style="width:100%; border: none;"> <tr><td style="border: none;">Environment</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">No Re-verification</td></tr> <tr><td style="border: none;">Design</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Operator</td></tr> <tr><td style="border: none;">Doc/Data</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Offset/Setup</td></tr> <tr><td style="border: none;">Equip/Tooling</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Supplier</td></tr> <tr><td style="border: none;">Handling/Pre</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Training</td></tr> <tr><td style="border: none;">Material</td><td style="border: none;"><input checked="" type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Use for Testing</td></tr> <tr><td style="border: none;">Internal Transport</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Poor Information</td></tr> <tr><td style="border: none;">Tribal Knowledge</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Rushing</td></tr> <tr><td style="border: none;">LOA</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Product Improvement</td></tr> <tr><td style="border: none;">Substation</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Process Improvement</td></tr> <tr><td style="border: none;">Past Expiry Date</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Manufacturing Process</td></tr> <tr><td style="border: none;">Misidentified</td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;"><input type="checkbox"/></td><td style="border: none;">Past Due</td></tr> </table> | Environment | <input type="checkbox"/> | <input type="checkbox"/> | No Re-verification | Design | <input type="checkbox"/> | <input type="checkbox"/> | Operator | Doc/Data | <input type="checkbox"/> | <input type="checkbox"/> | Offset/Setup | Equip/Tooling | <input type="checkbox"/> | <input type="checkbox"/> | Supplier | Handling/Pre | <input type="checkbox"/> | <input type="checkbox"/> | Training | Material | <input checked="" type="checkbox"/> | <input type="checkbox"/> | Use for Testing | Internal Transport | <input type="checkbox"/> | <input type="checkbox"/> | Poor Information | Tribal Knowledge | <input type="checkbox"/> | <input type="checkbox"/> | Rushing | LOA | <input type="checkbox"/> | <input type="checkbox"/> | Product Improvement | Substation | <input type="checkbox"/> | <input type="checkbox"/> | Process Improvement | Past Expiry Date | <input type="checkbox"/> | <input type="checkbox"/> | Manufacturing Process | Misidentified | <input type="checkbox"/> | <input type="checkbox"/> | Past Due | <table style="width:100%; 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| <input type="checkbox"/> | Power Loss/Surge | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Folio/Program | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Grain | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Weld | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Wrong Stock Pulled | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Out of Sequence | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Off-set | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Mislabeled | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Fit/Function | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Misaligned/off center | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Positioned Wrong | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Outside Dimensions | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Over/Under tolerance | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Part Incorrect | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Part Lost/Missing | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| <input type="checkbox"/> | Drawing | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <input type="checkbox"/> | Finish | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| <input type="checkbox"/> | Turning Sequence | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| OTHER : <input type="checkbox"/> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |